



Global OpEx Solutions

Dedicated Sessions

Program Code: **SCRM—PM**

Globalization and ever-increasing customer expectations demand Supply Chains become better, faster, cheaper and more resilient. Over 75% of companies experienced a major disruption in the last 2 years. Unfortunately, less than 30% of leaders have confidence in their continuity plans.

OpEx Solutions, Inc. (OSI) has a structured and progressive approach for mitigating risks — over twenty risk categories enable rapid identification and evaluation. A customized approach based on risk and affordability will allow organizations to reduce supply chain risks. In addition, OSI's diverse industry experience increases effectiveness and confidence in risk reduction and continuity plans.

Risk Management Process



Consequences of Supply Chain Risk

- ◇ Expensive attempts to manage risk:
 - High inventory and underutilized capacity
 - Cost of obsolete inventory
 - Additional, higher cost supply sources
 - Hedging strategies: take or pay contracts
 - Limit commitments & pad schedules
 - Increased insurance coverage
- ◇ Expenses if risks are not managed:
 - Loss of intellectual property
 - Product shortages, downtime & overtime
 - Lost sales and market share
 - Containment, expediting & penalties
 - Spot market purchases
 - Contract supply from competitors

Target Supply Chains

- ◇ Discrete manufacturing
- ◇ Oil & Gas
- ◇ Automotive
- ◇ Aerospace
- ◇ Process Industries
- ◇ Services
- ◇ Electronics and Semiconductor
- ◇ Government
- ◇ Healthcare and Pharmaceutical

Supply Chain Risk Management Facilitators



Rich Deegan, Principal Consultant - OpEx Solutions, has over 25 years' experience leading & improving global supply chains including in the areas of specialty chemicals, fluoropolymer coatings, and films. Rich led the Lean Six Sigma practice within DuPont's Supply Chain Center of Excellence. He is APICS CPIM & CSCP certified and a Lean Six Sigma Master Black Belt.

Martin Nazareth PMP, MSIE, President - OpEx Solutions, Led strategic deployment of operational excellence at over 100 plants globally across several industries in Lean, TPM, FMEA/PCP and Error Proofing. He held senior level positions at Alcoa, Delphi and EDS, served as a board member of AME's SW Region and is a director of IIE's Lean Division and Industry Advisory Board.



NOTE: Depending on the number of sites, OpEx Solutions may offer to use one or more TPM program managers. The frequency and duration for managing the program will depend upon the scope desired by the organization.