



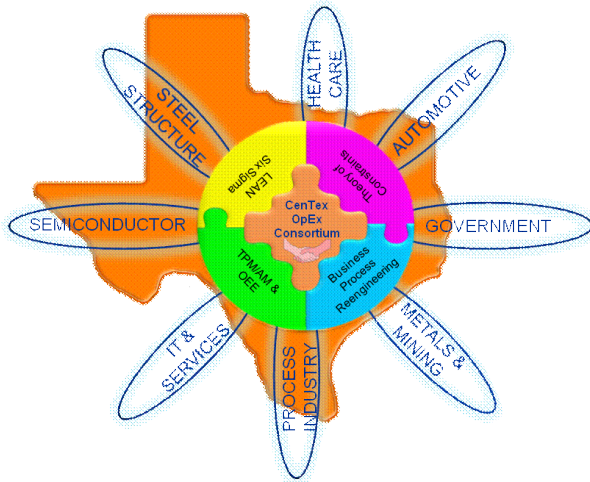
# CenTex OpEx Consortium

A forum for sharing knowledge and experience between member companies of Central Texas in the use of operational excellence tools and systems

The vision of the CenTex OpEx Consortium (COC) is to be an organization where member companies feel compelled to motivate each other to excel through sharing knowledge and experience in the use of operational excellence tools and systems.

The COC provides a forum for effective benchmarking and a repository of best practices. Unlike individual company benchmarking, the CenTex OpEx Consortium provides effective cross-company, cross-industry and cross-tool peer-to-peer learning.

COC strives to help organizations find and define their own way to excellence and thrive in these challenging times.



## Who Should Join?

The CenTex OpEx Consortium is for operations and continuous improvement leaders who:

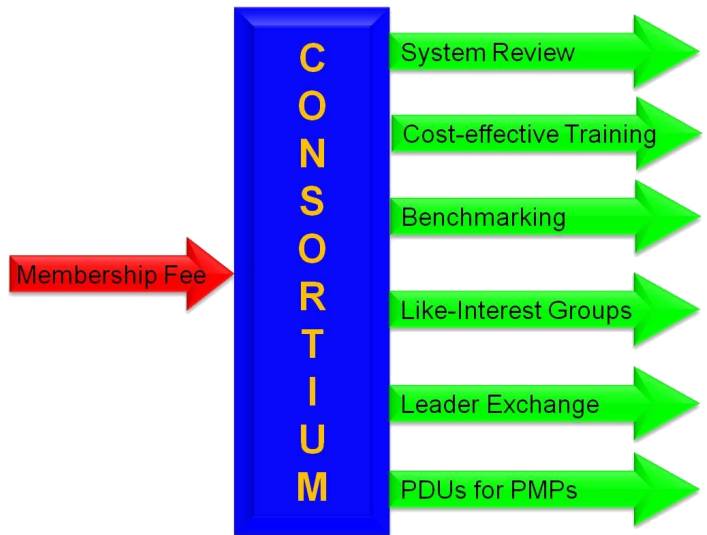
- Have a need to benchmark operations
- Have recently reduced OpEx staff
- Have people engagement issues
- Have the need to reduce cost
- Have overtime issues
- Have job stoppages or waiting
- Have a constraint/bottleneck
- Have a long lead time
- Have a lot of inventory
- Have a lot of scrap and rework

## Benefits Exceed Membership Fee

The benefits of the consortium extend beyond the two primary purposes:

- ◇ Benchmarking of tool and system applications
- ◇ Leader exchange of enterprise transformation

The additional benefits were selected based on suggestions from the Initial Members to help them make and sustain needed improvements rapidly and cost-effectively.



## Membership Costs

|             | No. of Employees | Yearly Fee |
|-------------|------------------|------------|
| Level One   | 1 - 50           | \$2,495    |
| Level Two   | 51 - 200         | \$4,995    |
| Level Three | 201 - 500        | \$7,495    |
| Level Four  | 501 +            | \$9,995    |

One-time initiation fee of \$500 applicable to new members.